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INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

<i></i>							
Applicant's or agent's file reference P60145PCT	FOR FURTHER ACTION	See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416)					
International application No. PCT/EP03/00622	International filing date (day/mor 22.01.2003	nth/year) Priority date (day/month/year) 12.02.2002					
	ooth national classification and IPC						
International Patent Classification (IPC) or both national classification and IPC H05K3/00							
Applicant ATOTECH DEUTSCHLAND GMBH et al.							
This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36.							
2. This REPORT consists of a total							
This report is also accompanied by ANNEXES, i.e. sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT).							
These annexes consist of a total of 2 sheets.							
This report contains indications relating to the following items:							
I ⊠ Basis of the opinion							
II ☐ Priority	□ Priority						
III Non-establishment of opinion with regard to novelty, inventive step and industrial applicability							
IV Lack of unity of invention							
V Reasoned statement under Rule 66.2(a)(ii) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement							
VI Certain documents cited							
VII Certain defects in the international application							
VIII Certain observations on the international application							
Date of submission of the demand Date of completion of this report							
Date of submission of the demand		·					
02.07.2003	05.	.11.2003					
Name and mailing address of the internal preliminary examining authority:	ional Auti	thorized Officer					
European Patent Office	Su	undqvist, S					
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INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.

PCT/EP03/00622

 Basis of the report 				_					
	ı	Ra	eie	of	the	re	n	O	rt

1. With regard to the **elements** of the international application (Replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report since they do not contain amendments (Rules 70.16 and 70.17)):

	Des	cription, Pages					
	1-17	7	as originally filed				
	Clai	ims, Numbers					
	5-10)	as originally filed				
	1-4,	11-14	received on 13.10.2003 with letter of 12.10.2003				
	Dra	wings, Sheets					
	1-4		as originally filed				
2.	With lang	n regard to the langu guage in which the int	age, all the elements marked above were available or furnished to this Authority in the ernational application was filed, unless otherwise indicated under this item.				
	The	se elements were ava	ailable or furnished to this Authority in the following language: , which is:				
		the language of a tra	unslation furnished for the purposes of the international search (under Rule 23.1(b)).				
		the language of publ	ication of the international application (under Rule 48.3(b)).				
		the language of a tra Rule 55.2 and/or 55.3	nslation furnished for the purposes of international preliminary examination (under 3).				
3.	Witl inte	n regard to any nucle rnational preliminary e	otide and/or amino acid sequence disclosed in the international application, the examination was carried out on the basis of the sequence listing:				
		contained in the inter	rnational application in written form.				
		filed together with the	e international application in computer readable form.				
		furnished subsequer	ntly to this Authority in written form.				
		☐ furnished subsequently to this Authority in computer readable form.					
		The statement that the international a	he subsequently furnished written sequence listing does not go beyond the disclosure pplication as filed has been furnished.				
		The statement that the listing has been furnitude.	he information recorded in computer readable form is identical to the written sequence ished.				
4.	The	amendments have re	esulted in the cancellation of:				
		the description,	pages:				
		the claims,	Nos.:				
		the drawings,	sheets:				

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5.		This report has been established as if (some of) the amendments had not been made, since they have been considered to go beyond the disclosure as filed (Rule 70.2(c)).				
		(Any replacement sheet contain report.)	ining s	uch amendm	ents must be referred to under item 1 and annexed to this	
6.	Add	litional observations, if necessa	ry:			
111.	Nor	n-establishment of opinion wi	th reg	ard to novel	ty, inventive step and industrial applicability	
1.	The obv	ne questions whether the claimed invention appears to be novel, to involve an inventive step (to be non- ovious), or to be industrially applicable have not been examined in respect of:				
		the entire international applica	tion,			
	\boxtimes	claims Nos. 4				
		because:			,	
		the said international application, or the said claims Nos. relate to the following subject matter which does not require an international preliminary examination (specify):				
		the description, claims or drawings (indicate particular elements below) or said claims Nos. are so unclear that no meaningful opinion could be formed (specify):				
		the claims, or said claims Nos. are so inadequately supported by the description that no meaningful opinion could be formed.				
	×	•				
2.	ami	meaningful international preliminary examination cannot be carried out due to the failure of the nucleotide and mino acid sequence listing to comply with the standard provided for in Annex C of the Administrative structions:				
		the written form has not been furnished or does not comply with the Standard.				
		the computer readable form has not been furnished or does not comply with the Standard.				
٧.	Rea cita	Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement				
1.	Sta	tement				
	Nov	velty (N)	Yes: No:	Claims Claims	1-3, 5-14	
	Inve	entive step (IS)	Yes: No:	Claims Claims	1-3, 5-14	
	Indi	ustrial applicability (IA)	Yes: No:	Claims Claims	1-3, 5-14	

Form PCT/IPEA/409 (July 1999)

2. Citations and explanations

see separate sheet

INTERNATIONAL PRELIMINARY **EXAMINATION REPORT - SEPARATE SHEET**

Re Item V

Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

The most pertinent available prior art (DE 42 23 541 A) discloses a transporting device in accordance with the preamble of claim 1.

The invention aims at reducing the impact of particles adhering to the surface of the elevations.

To this purpose claim 1 defines a staggered configuration of the opposing elevations along the rollers.

The device claimed in claim 1 and the corresponding method for its use claimed in claim 14 are novel and inventive, because none of the cited documents (ie EP-A-0 913 348, DE 42 23 541 A, DE 198 35 332 A and US-A-3 793 867) suggests the above discussed combination of features.

The invention can undoubtedly be made and used in the industry.

The requirements of the Articles 33(2) to (4) PCT thus all seem to be fulfilled.



Claims:

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- A device for transporting flat workpieces in conveyorized processing lines
 with a plane of transportation for the workpieces, said device comprising the following features:
 - a) at least one pair of rollers that are disposed on a respective side of the plane of transportation and are facing each other for transporting the workpieces, said rollers each having at least one elevation encircling said rollers, and
 - b) transport drives associated with said rollers,
- wherein the at least one elevation (7) on the first roller (1) of a pair of rollers

 located on one side of the plane of transportation (12) is offset relative to the at
 least one elevation (7) provided on the second roller (2) of the pair of rollers on
 the other side of the plane of transportation (12).
- 2. The device according to claim 1, wherein the elevations (7) annularly or
 helically encircle the rollers (1, 2).
 - 3. The device according to one of the preceding claims, wherein several axially spaced apart elevations (7) are provided on the at least one roller (1, 2).
- 4. The device according to one of the preceding claims, wherein there is provided at least one bordering elevation (9) at the end of the rollers (1, 2), said bordering elevation annularly encircling the respective one of the rollers (1, 2), having a diameter such and being disposed in such a manner that the workpiece (4), which has a predetermined thickness, may only be deformed by particles (10) adhering to the rollers (1, 2) to the extent permitted by the elevations (7).

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- 11. The device according to one of the preceding claims, wherein the elevations (7) have rounded front sides (8).
- 12. The device according to one of the preceding claims, wherein the rollers (1, 2) are made from at least one material selected from the group comprising metal, plastic material and ceramics.
- 13. The device according to one of the preceding claims, wherein
 the rollers (1, 2) provided with the elevations (7) are configured to be formed by axles with rings secured thereon in such a manner that the rings are reliably prevented from slipping and twisting.
- 14. A method of transporting flat workpieces (4) in conveyorized processing
 lines with a plane of transportation for the workpieces (4) and with at least one pair of rollers (1, 2), said rollers facing each other and being disposed on a respective side of the plane of transportation for transporting the workpieces (4), the rollers (1, 2) having each at least one elevation (7) encircling the rollers (1, 2), the elevations (7) on the first roller (1) of a pair of rollers being offset
 relative to the elevations (7) on the second roller (2) of the pair of rollers on the other side of the plane of transportation, and with transport drives associated with the rollers (1, 2),
 - the workpieces (4) being supplied to the rollers (1, 2) of the at least one pair of rollers in the plane of transportation, said rollers (1, 2) transporting and finally releasing them.